

## HS-20P/30P/40P/50P SPARE PARTS LIST

S/N	DESCRIPTION	SPEIFICATION	QTY	S/N	NAME	SPEIFICATION	QTY
1	protective net	DH30-01-04	1	42	Hexagon socket set screw	M8x10	2
2	bowl	DH30-01-03	1	43	Limit block for protective net	DH20-01-13	1
3	Low axes weldment	DH30-02-12-00	1	44	Triangular belt	SPZ1107LW	3
4	flat washer	8	6	45	Small synchronous belt wheel	DH20-02-01a	1
5	Spring washers	8	6	46	Hexagon bolt	M10X40	4
6	hex nut	M8	6	47	Larger flat plate	10	4
7	flat key	A8x32	1	48	Spring washer	10	4
8	bearing	6206	2	49	Motor	YL90L-4	1
9	Shaft circlip	30	1	50	Adjusting nut	DH20-02-16	2
10	Hole circlip	62	1	51	Pinch roller for travel switch	DH30A-01-11	1
11	pulley4	DH20-02-11	1	52	Bottom footing	DH20-01-15	4
12	flat washer	16	1	53	Triangular belt	A1219	2
13	hex nut	M16X1.5	1	54	Triangular belt	A762	2
14	hex nut	M16X1.5	1	55	Hexagon nut	M16X1.5	2
15	Spring washers	16	2	56	Spring Washer	16	1
16	flat washer	16	1	57	Flat washer	16	1
17	pulley1	DH20-02-07	1	57	Spring Washer	16	1
18	Large synchronous pulley	DH20-02-02a	1	58	Synchronous belt pulley 2	DH20-02-08	1
19	Hole circlip	72	1	58	Flat washer	16	1
20	Shaft circlip	30	1	59	Hexagon bolt	M10X30	4
21	bearing	6306	2	60	Spring Washer	10	4
22	flat key	A8x32	2	61	Flat washer	10	4
23	Upper shaft weldment	DH20-02-03-00	1	62	Bearing	UCFL205	2
24	mixing rod	DH20-02-05	1	63	Hexagon nut	M10	4
25	flat washer	10	4	64	Spring Washer	10	4
26	Spring washers	10	4	65	Adjusting bolt	DH20-02-14	2
27	Inner hexagon screw	M10X40	4	66	Adjusting screw holder	DH20-02-09	2
28	top cover	DH20-01-01	1	67	Larger flat plate	10	2
29	emergency stop		1	67	Larger flat plate	10	4
30	twist switch		1	68	Hexagon nut	M10X40	4
31	cap of twist switch		1	69	Synchronous belt pulley 1	DH20-02-07	1
32	start button			70	Back cover	DH30-01-08	1
33	hex nut	M10	4	71	Flat key	A8x32	2
34	Spring washers	10	4	72	Up and down driving shaft	DH30-02-10	1
35	flat washer	10	4	73	A.C. contactor		1
36	Inner hexagon screw	M10X40	4	74	Starting capacitance	500μF	1
37	fixed rod	DH30-02-06	1	75	Working capacity	80MF	1
38	body	DH30-01-02	1	76	Travel switch		1
39	Inner hexagonal fastening screw	M8x10	2				
40	long pin	DH30A-01-09	2				
41	Shaft circlip	16	2				